

Value Stream Analysis & Optimization to improve R&D efficiency



Work product structure for value stream analysis



Effort per work product



Strategic Challenge

- Customer functions / experience becoming increasingly complex, new technologies establishing at high speed, data use becoming strategic lever, significant shift in core competencies
- Perceived across multiple dimensions (e.g. roles, processes, lead time)
- Lack of transparency on "real" workflow increase organizational complexity and need to accelerate the product development by reducing waste and inefficiency
- Missing clarity on key levers to reduce organizational complexity and improve value flow efficiency

Results & Impact

- Identify core value creation within the R&D organization, reduction waste by 5%-40% R&D effort
- Pushing time to market by 20% by eliminating low impact and time-consuming work products as well as eliminating bottlenecks
- Reducing process complexity by 15% focusing R&D as well as work split along PDP phases

Levers & Building Blocks

- Creation of common work product structure upfront as analysis reference
- Interview based analysis across all R&D departments in a standardized approach
- Identification of top anomalies and related root causes, deriving top levers for value stream improvement and efficiency gains
- Definition of action plan to address and implement top levers eliminating root causes

Automotive	X-Ray Analysis	Efficiency improvement	Value Flow	Reorganization